



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Kusch
SK145-0114-02
Job Sheet 167609

Part No: SK145-0114-02

Job Qty: 3 ea

Part Name: Hook Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/16/17	0.00	0.00	Start Up Large Fab1		
110	Large Fab	3 pcs		11/16/17	0.00	4.06	Large Fab 1		17-12-17
120	QC	3 pcs		11/16/17	0.00	0.00	QC9		PD 17-12-4
130	QC	3 pcs		11/16/17	0.00	0.00	QC5		PD 17-12-4
140	Powdercoat	3 pcs		11/16/17	0.00	0.18	Powdercoat8		17-12-4
150	QC	3 pcs		11/16/17	0.00	0.00	QC3		
160	Small Fab	3 pcs		11/17/17	0.00	1.14	Small Fab		FF DAE
170	QC	3 pcs		11/17/17	0.00	0.00	QC5		38
180	Packaging	3 pcs		11/17/17	0.00	0.00	Packaging3		9-88
190	QC21-SA	3 Ea		11/17/17	0.00	0.00	QC21		DEC 05 2017

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: 140 ***MASK TOP SURFACE PRIOR TO POWDERCOAT*** START TIME: 1:10 OVEN TEMPERATURE:

11/16/2017 3:20 FINISH TIME: 1:40

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER
(NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: _____

Job Allocations

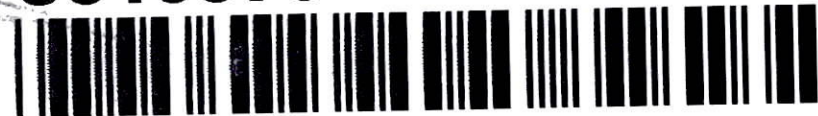
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	SK145-0114-24	3	0	0	0
	SK145-0114-25	3	0	0	0
	SK145-0114-26	3	5	0	0

Part Specifications

Specifications could not be found.

Plex 11/3/17 8:53 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S016370



Hook Weldment

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: SK145-0114-02
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/01/17
Job No: 167609